



**Part# 1049702C**

2003-2007 Cat-Back 6.0L Ford Powerstroke  
F250/F350 2WD/4WD (Single System)  
**-- Not for Commercial Trucks --**

**Removal of Stock System:**

- 1.) Remove the nut from the band clamp in front of the muffler with a 15mm wrench or socket.
- 2.) Remove the rear exhaust from the rubber hangers. Remove the bottom shock bolt at the rear of the truck and separate the stock exhaust at the slip-joint at the muffler.
- 3.) Remove the muffler and tail pipe from under the truck. *Re-install the bottom shock bolt.*
- 4.) Remove the extension pipe from the catalytic converter using a 15mm deep socket on the band clamp on the outlet end of the converter.

**Installation of BD Stainless Exhaust:**

(Installation tip: Temporarily hang the muffler and tail pipe in place using the two OEM rubber hangers and measure to the outlet of the converter to determine the length needed. The extension pipe supplied is pre-cut for the 172" wheelbase truck. All other wheelbases will need the extension pipe cut to length.)

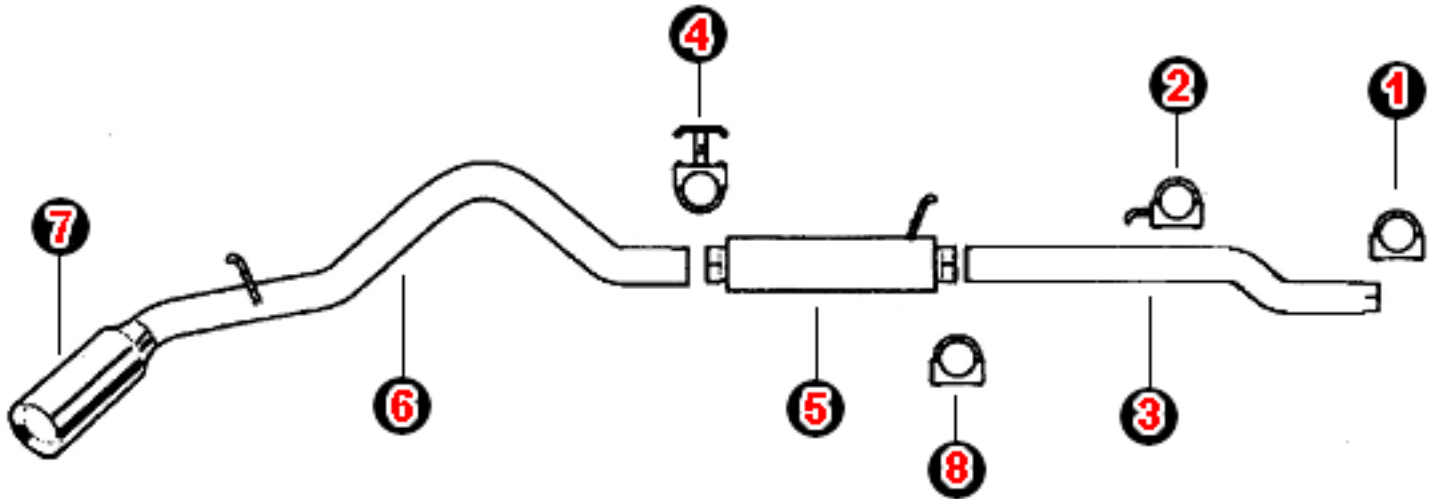
- 1.) Install the extension pipe to the catalytic converter.
- 2.) Install the muffler over the extension(s). The "T" hanger-clamp is used at the rear of the muffler and installed into the OEM rubber hangers above.
- 3.) Install the tail pipe into the muffler and OEM rubber hanger.
- 4.) Install the 5" stainless steel tip to your desired position.
- 5.) Install clamps around pipes where needed. Be sure the exhaust is in place before tightening the clamps.
- 6.) Tighten all connections to complete installation.

BD recommends that exhaust systems be installed by a trained automotive technician. If these parts are installed by a do-it-yourself person, or end user, please take all necessary precautions to ensure a safe installation.



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**Kit Contents:**



1. 3 ½" Exhaust Clamps [1]
2. 4" Exhaust Clamp w/ hook [1]
3. 45 ½" Intermediate Pipe [1]
4. 4" Exhaust Clamp w/ hanger [1]
5. Muffler [1]
6. Tail/Over-axle Pipe [1]
7. Polished 5" Exhaust Tip [1]
8. 4" Exhaust Clamps [1]

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