



Part# 1049503D

2004½-2007 Turbo-Back 5.9L Dodge Cummins
 2500/3500 2WD/4WD (Dual Outlet System)
 -- Not for Commercial Trucks --

Removal of Stock System:

- 1.) Separate the stock exhaust at the slip joint at the muffler. Remove the rear exhaust from the rubber hangers and remove the system from under the truck.
- 2.) Using an 11mm socket or wrench, remove the band clamp at the turbo flange on the engine and remove the stock down pipe.

(Note: you will be re-using the stock band clamp for the new system)

Installation of BD Stainless Exhaust:

- 1.) Install the down-pipe, but do not fully tighten until all components are in place.
- 2.) Install the 30" extension pipe over the down-pipe. A 21½" extension pipe is included to accommodate the 160½" wheelbase.
- 3.) Install the muffler over the extension(s) and into the OEM rubber hanger above the muffler.
- 4.) Install the passenger's side tail pipe first (which goes to right outlet on dual outlet muffler). Fasten the tail pipe hanger to the existing hole, directly above the frame. **Do not tighten** until all pipes are installed.
- 5.) Install the over axle pipe to the left outlet of the muffler.
- 6.) Attach the driver's side tail section to the over axle pipe to complete the drivers side portion of the exhaust.
- 7.) Lift the tailpipe & hanger directly above existing hole and frame using the nut & bolt supplied.
- 8.) Install clamps around pipes where needed. Be sure that the exhaust is in place before tightening clamps.
- 9.) Starting at the down-pipe, tighten all connections.

BD recommends that exhaust systems be installed by a trained automotive technician. If these parts are installed by a do-it-yourself person, or end user, please take all necessary precautions to ensure a safe installation.

BD Engine Brake Inc.

Plant Address: 33541 MacLure Rd. Abbotsford, BC, Canada V2S 7W2

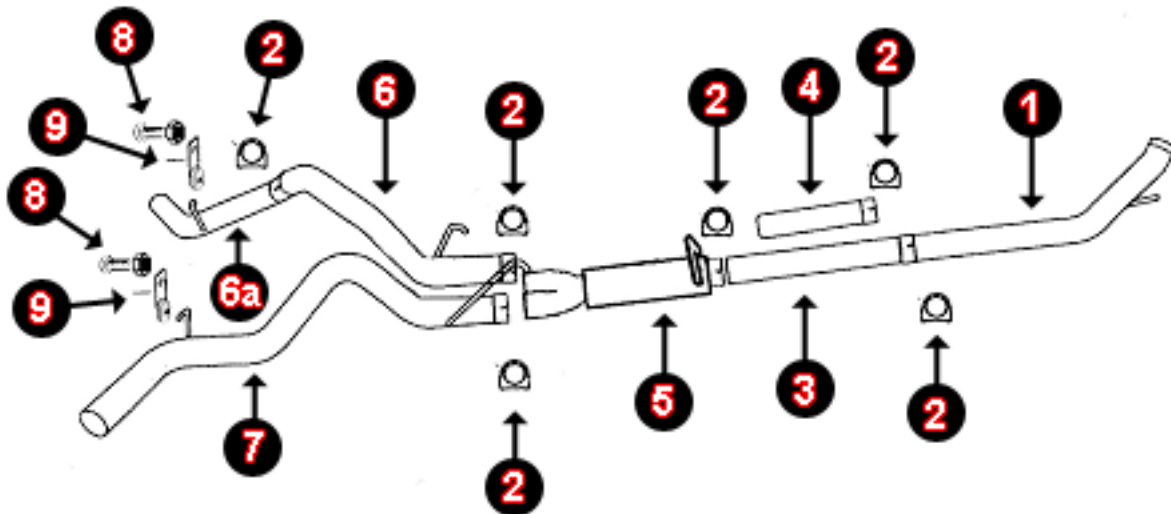
U.S. Shipping Address: 88-446 Harrison St, Sumas, WA 98295 U.S. Mailing Address: P.O. Box 231, Sumas, WA 98295

Phone: 604-853-6096 | Fax: 604-853-8749 | Internet: www.bd-power.com



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Kit Contents:



Diag. #	Description	Qty.	Diag #	Description	Qty.
1	Elbow Pipe	1	6a	Left Tail Pipe	1
2	4" Exhaust Clamp	6	7	Right Tail Pipe	1
3	33" Intermediate Pipe	1	8	Nut/Bolt	2
4	21½" Intermediate Pipe	1	9	Bracket	2
5	Muffler	1	10	5" Exhaust Tip (Not Shown)	2
6	Left Over-Axle Pipe	1			