



Part# 1049502

2003-2004 Turbo-Back 5.9 Dodge Cummins
2500/3500 2WD/4WD (Single Outlet System)
-- Not for Commercial Trucks --

Removal of Stock System:

- 1.) Separate the stock exhaust at the slip joint at the muffler. Remove the rear exhaust from the rubber hangers and remove the system from under the truck.
- 2.) Using a 11mm socket or wrench, remove the band clamp at the turbo flange on the engine and remove the stock down pipe.

(Note: you will be re-using the stock band clamp for the new system)

Installation of BD Stainless Exhaust:

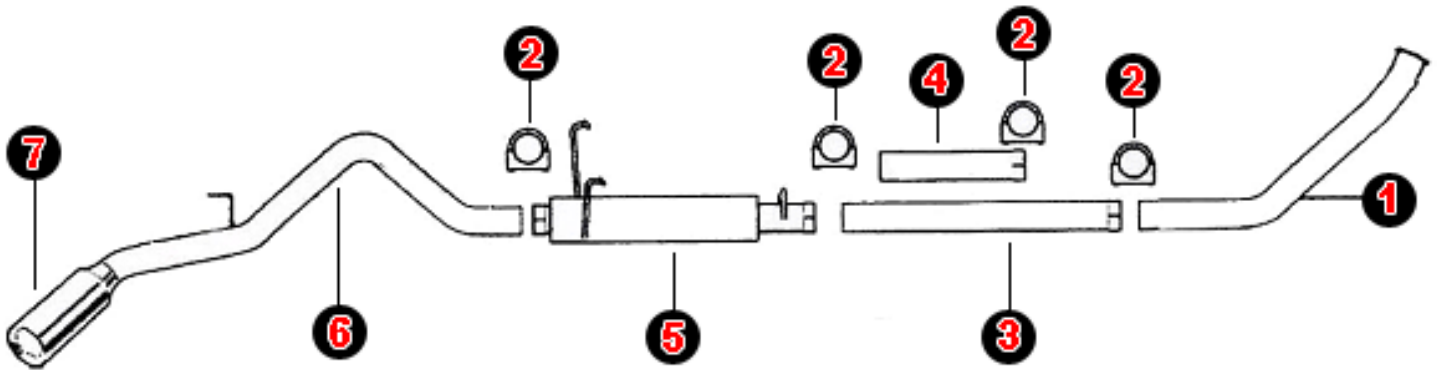
- 1.) Install the down-pipe but do not fully tighten until all components are in place.
(Installation tip: Temporarily hang the muffler in place using the three (3) OEM rubber hangers and measure to the down pipe to determine the length needed).
- 2.) Install the extension pipe over the down-pipe. 33" & 21½" extensions are included to accommodate each wheelbase.
- 3.) Install the muffler over the extension(s) and into the OEM rubber hangers above the muffler.
- 4.) Install the tail-pipe into the muffler and the OEM rubber hanger.
- 5.) Install the clamps around pipes where required. Be sure exhaust is in place before tightening the clamps.
- 6.) Tighten all connections, starting at the down-pipe.

BD recommends that exhaust systems be installed by a trained automotive technician. If these parts are installed by a do-it-yourself person, or end user, please take all necessary precautions to ensure a safe installation.



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Kit Contents:



1. Turbine Outlet Pipe [1]
2. 4" Exhaust Clamps [4]
3. 33" Intermediate Pipe [1]
4. 21 1/2" Intermediate Pipe [1]
5. Muffler [1]
6. Tail Pipe [1]
7. Polished 5" Exhaust Tip [1]

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