



**Part# 1049501D**

1994-2002 Turbo-Back 5.9 Dodge Cummins  
 2500/3500 2WD/4WD (Dual System)  
 (94-97 requires hanger modification to tailpipe)  
**-- Not for Commercial Trucks --**

#### **Removal of Stock System:**

- 1.) Separate the stock exhaust at the slip joint at the muffler. Remove the rear exhaust from the rubber hangers and remove the system from under the truck.
- 2.) Using a 9/16" socket or wrench, remove the two (2) nuts at the turbo flange on the engine and remove the stock down pipe.

#### **Installation of BD Stainless Exhaust:**

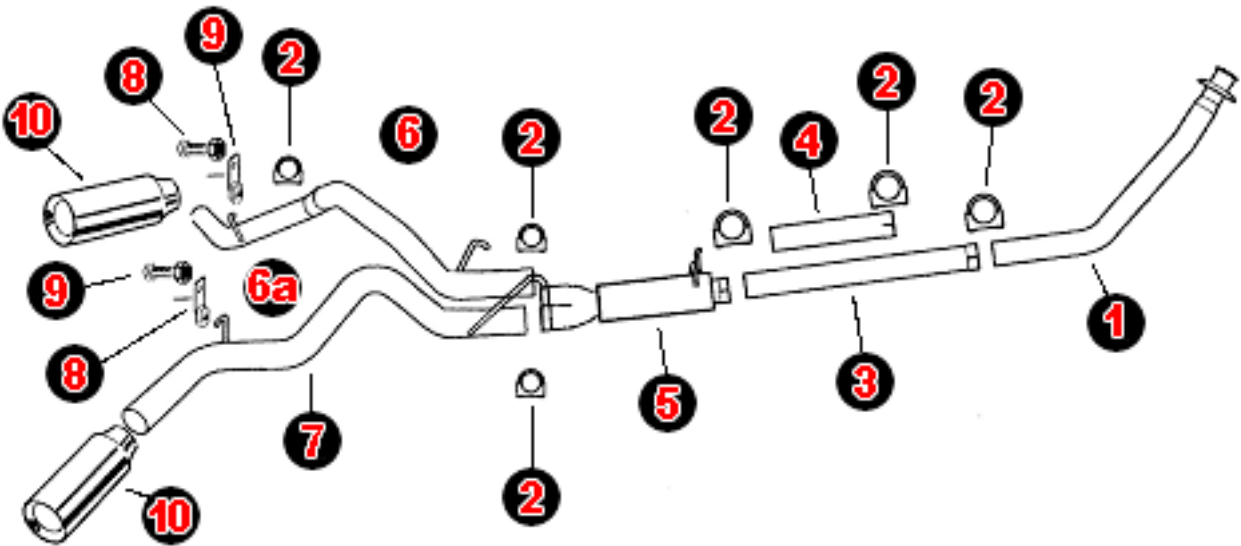
- 1.) Install the new stainless down-pipe. Do not fully tighten until all components are in place.  
 (Installation tip: Temporarily hang the muffler and tail pipe in place using the two OEM rubber hangers and measure to the down pipe to determine the length needed)
- 2.) Install the extension pipe over the down-pipe. A 33" and 26" extension are included to accommodate each wheelbase/cab design.
- 3.) Install the muffler over the extension(s) and into the OEM rubber hanger above the muffler.
- 4.) Install the passenger side tail pipe first. Lift the tailpipe & hanger and hang the pipe using the existing hole directly above in the frame. *Do not tighten at this time as we need to allow for adjustment.*
- 5.) Install the over-axle pipe to the left outlet of the muffler. Attach the drivers' side tail section to the over-axle pipe. Lift the tailpipe & hanger and attach the supplied nut and bolt to the existing hole in the frame above.
- 6.) Install the clamps around pipes where required. Be sure that the exhaust is in place before tightening any clamps.
- 7.) Tighten all connections, beginning at the down-pipe.

BD recommends that exhaust systems be installed by a trained automotive technician. If these parts are installed by a do-it-yourself person, or end user, please take all necessary precautions to ensure a safe installation.



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**Kit Contents:**



1. Turbine Outlet Pipe [1]
2. 4" Exhaust Clamps [6]
3. 33" Intermediate Pipe [1]
4. 25 7/8" Intermediate Pipe [1]
5. Muffler [1]
6. Left Over Axle Pipe [1]
- 6a. Left Tail Pipe [1]
7. Right Tail Pipe [1]
8. Nut/Bolt [2]
9. Bracket [2]
10. 5" Exhaust Tip [2]

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